

Routing

Code: Rtng1
Name: Routing 1

Routing details

Remarks: Routing 1 Remarks

Status: Active

Routing Operations

Sequence: 10 Code: Oprtn2

Name: Operation 2

Remarks: Operation 2 Remarks

Operation Properties:

Property Code	Property Name	Condition Type	Value	To Value	UoM
OprtnPrprty1	Operation Property 1	Less than or Equal	15,00	0,00	pack
OprtnPrprty2	Operation Property 2	Between	2,00	4,00	m

Operation Resources:

Code: Rsrc3

Name: Resource 3

Default: Yes Resource with Cycles Cycle Capacity: 2,00

Resource Times:

Queue Time	Queue Rate	Setup Time	Setup Rate	Run Time	Run Rate	Stock Time	Stock Rate
1,00	Fixed Minutes	18,00	Fixed Seconds	2,00	Fixed Hours	5,00	Fixed Minutes

Resource Properties:

Property Code	Property Name	Condition Type	Value	To Value	UoM
RsrcPrprty7	Resource Property 7	Equal	5,00	0,00	m
RsrcPrprty9	Resource Property 9	Greater than	10,00	0,00	pack

Routing Operations

Sequence: 20 Code: Oprtn3

Name: Operation 3

Remarks: Operation 3 Remarks

Routing

Code: Rtnng1
Name: Routing 1

Operation Properties:

Property Code	Property Name	Condition Type	Value	To Value	UoM
OprtnPrprty3	Operation Property 3	Equal	22,00	0,00	Kg
OprtnPrprty5	Operation Property 5	Not equal	2,00	0,00	cm

Operation Resources:

Code: Rsrc2
Name: Resource 2

Default: **No** Resource without Cycles

Resource Times:

Queue Time	Queue Rate	Setup Time	Setup Rate	Run Time	Run Rate	Stock Time	Stock Rate
2,00	Fixed Hours	45,00	Fixed Seconds	50,00	Seconds per Piece	4,00	Fixed Minutes

Resource Properties:

Property Code	Property Name	Condition Type	Value	To Value	UoM
RsrcPrprty1	Resource Property 1	Less than or equal	4,00	0,00	Pk
RsrcPrprty3	Resource Property 3	Not equal	17,00	0,00	m

Code: Rsrc3
Name: Resource 3

Default: **Yes** Resource with Cycles Cycle Capacity: 2,00

Resource Times:

Queue Time	Queue Rate	Setup Time	Setup Rate	Run Time	Run Rate	Stock Time	Stock Rate
1,00	Fixed Minutes	18,00	Fixed Seconds	2,00	Fixed Hours	5,00	Fixed Minutes

Resource Properties:

Property Code	Property Name	Condition Type	Value	To Value	UoM
RsrcPrprty7	Resource Property 7	Equal	5,00	0,00	m
RsrcPrprty9	Resource Property 9	Greater than	10,00	0,00	pack